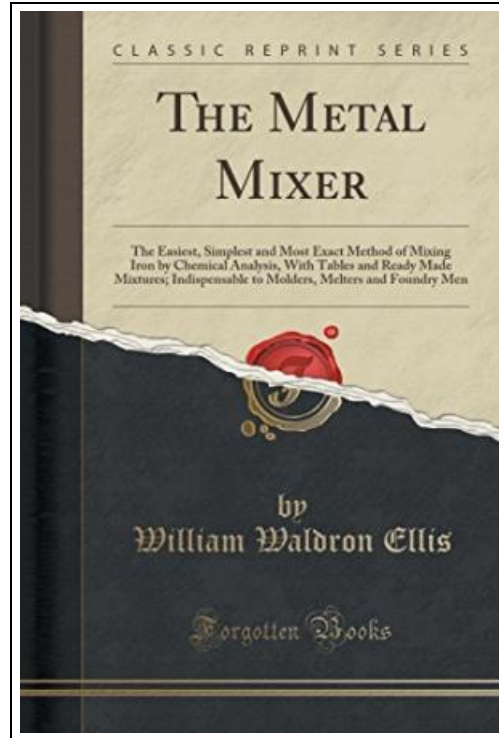


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Forgotten Books, 2017. Paperback. Condition: New. Language: English . Brand New Book \*\*\*\*\* Print on Demand \*\*\*\*\*. Excerpt from The Metal Mixer: The Easiest, Simplest and Most Exact Method of Mixing Iron by Chemical Analysis, With Tables and Ready Made Mixtures; Indispensable to Molders, Melters and Foundry Men Foundry iron contains several of these elements, or im purities as they are sometimes called, but there are only five in which we are mostly interested in. They are silicon, phosphorus, sulphur, manganese and the carbons. Of these five, I think the carbons are the most important, because carbon is the element that gives the iron its character. Foundry iron contains carbon in two distinct forms, called graphite carbon and combined carbon. And according to the percentage of each of these carbons, so will the iron be hard or soft. Graphite, or soft carbon, is always high in very soft open grained iron. Combined or hard carbon is always high in very hard, close grained iron. In making mixtures for the cupola it is a more difficult proposition to take hold of the carbons and figure their content than it is silicon or some other element, so, as a rule if we wish to reduce or change the carbons, we generally add some low carbon steel scrap, or change the carbons by using high or low silicon in the mixture, as the case may require. In making mixtures for the ordinary run of machinery castings, we do not trouble about the carbons because we find if silicon is high, graphite carbon will be high also, and if silicon is lowered, graphite carbon will be lower, and combined carbon will be higher, and the more we lower the silicon the more combined carbon we will get in our cast ings. Chemists long ago proved,...

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