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OPTIMIZATION OF FACE MILLING PROCESS FOR D3 (DIE STEEL) BY USING RSM



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Condition: New. Publisher/Verlag: LAP Lambert Academic Publishing | In present study an effort has been made to optimize the CNC milling parameters for D3 material using Response Surface Method (RSM) to maximize material removal rate (MRR) and minimize surface Roughness. As Speed (rpm), Feed (mm/min) and depth of cut (mm) are the main milling parameters to optimize includes operator skill, Tool used, work material, machining conditions, coolant used etc. as noise factors. Therefore considered parameters to optimize in present study...

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