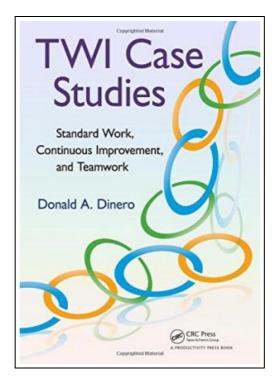
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TWI CASE STUDIES: STANDARD WORK, CONTINUOUS IMPROVEMENT, AND TEAMWORK



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